



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D206-836-011
Job Sheet 178905



Rework

Part No: D206-836-011

Job Qty: 1 ea

Part Name: Crosstube Antenna Mount 206 A/B Aft & 206A/B/L Fwd



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/11/18

Job Tracking No:

Due Date: 6/13/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV A SHEET 7 IPP REV: A 13.05.28 NEW ISSUE DD VERF: JLM IPP REV: B 13.07.18 AS PER ECN13-561 DD VERF: JLM

Ship Via:

Chg 001

DAS 21 9-89

see attachment

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	6/13/18	6/13/18	0.00	0.00	Start Up Stores/Pkg-1		JUN 12 2018
100	Packaging	1 pcs	6/13/18	6/13/18	0.00	0.00	Packaging1-3		JUN 12 2018
110	QC	1 pcs	6/13/18	6/13/18	0.00	0.00	QC4		JUN 28 2018
120	Packaging	1 pcs	6/13/18	6/13/18	0.00	0.00	Packaging3-1		JUN 21 2018
130	QC21-FG	1 Ea	6/13/18	6/13/18	0.00	0.00	QC21		JUN 27 2018

Part Op 100 - PULL FROM STOCK D206-836-011 X 2 B146081 REMOVE D4855-1 X 2 B143497 AND RETURN TO STOCK
Descriptions: UNDER ORIGINAL BATCH NUMBER REPLACE ONCE RECEIVED

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-11A	Bolt	2 Ea (2 ea)	90-Start up Operation	5017090
AN4-16A	Bolt	2 Ea (2 ea)	90-Start up Operation	5068654
D2732-030	Rubber Cushion - 3"	2 Ea (2 ea)	90-Start up Operation	5059609
D4853-3	Top Bracket	1 Ea (1 ea)	90-Start up Operation	5035161
D4854-3	Lower Bracket	1 Ea (1 ea)	90-Start up Operation	5032558
D4855-1	Antenna Bracket	1 Ea (1 ea)	90-Start up Operation	5042386
MS21042L4	Nut	4 Ea (4 ea)	90-Start up Operation	5078254
NAS1149D0432J	Washer	8 Ea (8 ea)	90-Start up Operation	7M137459-5

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-11A	2	392	0
	AN4-16A	2	295	0
	D2732-030	2	373	0
	D4853-3	1	14	0
	D4854-3	1	19	0
	D4855-1	1	12	0
	MS21042L4	4	2,959	0
	NAS1149D0432J	8	214	0

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																													
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval																																																											
Description Work Order Deviation			Disposition																																																												
Dart Aerospace Ltd 12710 Aberdeen Street Markham, ON M6A 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaero.com Container No: S080264 Part: D206-836-011 Job No: 178905 Serial No/Batch: S080264 Revision: Inspector: Exp Date: Instructions: Date: 06/12/18					Completed By																																																										
					Lead hand / Supervisor Approval Verification																																																										
					QC / QA Coordinator Approval																																																										
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REFERENCE ONLY

5. PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -111	Part Number	Description
X					D206-836-011	CROSSTUBE ANTENNA MOUNT KIT 206A/B AND 206L FWD (P162-206)
	X				D206-836-013	CROSSTUBE ANTENNA MOUNT KIT 206L AFT (P162-206L)
		X			D407-836-015	CROSSTUBE ANTENNA MOUNT KIT 407 FWD (P162-407F)
			X		D407-836-017	CROSSTUBE ANTENNA MOUNT KIT 407 AFT (P162-407A)
				X	D206-836-111	CROSSTUBE ANTENNA MOUNT KIT UNIVERSAL (P162-U)
			1	1	D4853-1	TOP BRACKET (REPLACES P/N G13013-1)
1				1	D4853-3	TOP BRACKET (REPLACES P/N G13013-5)
		1		1	D4853-5	TOP BRACKET (REPLACES P/N G13013-7)
	1			1	D4853-7	TOP BRACKET (REPLACES P/N G13013-9)
			1	1	D4854-1	LOWER BRACKET (REPLACES P/N G13013-2)
1				1	D4854-3	LOWER BRACKET (REPLACES P/N G13013-6)
		1		1	D4854-5	LOWER BRACKET (REPLACES P/N G13013-8)
	1			1	D4854-7	LOWER BRACKET (REPLACES P/N G13013-10)
1	1	1	1	1	D4855-1	ANTENNA BRACKET (REPLACES P/N G13013-3)
2	2	2	2	2	D2732-030	RUBBER CUSHION (REPLACES P/N G13013-4)
2	2	2	2	2	AN4-16A	BOLT
2	2	2	2	2	AN4-11A	BOLT
8	8	8	8	8	NAS1149D0432J	WASHER
4	4	4	4	4	MS21042L4	LOCKNUT

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Revision: A

Date: 13.05.15

Change Record

PAGE 1 OF 1

Part Number: D206-836-011

Description: CROSSTUBE ANTENNA MOUNT, 206A/B FWD/AFT, 206L FWD

[illegible]